Ref. No: H06105 Release March 2018 (Dimensions in mm)



#### Description

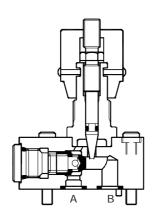
The Valve allows accurate adjustment of flow by throttling action. The throttling can be varied by rotation of the Hand knob.

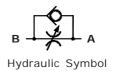
The valve is also equipped with a built - in check valve for free reverse flow.

The mounting Interface conforms to ISO 5781-1987 standard.



#### **Section**



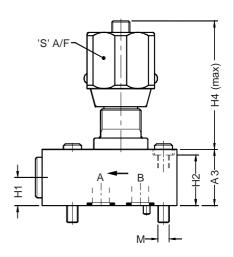


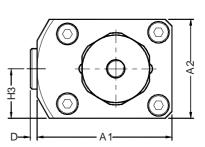
#### **Unit Dimensions**



Ordering Code	A1	A2	А3	H1	H2	НЗ	H4 (max)	D	s
TCMS06-2.0	60	44	25	12.5	22.5	22.0	64.0	3	30
TCMS10-2.0	81	88	40	22.5	40.0	44.0	81.5	3	41
TCMS20-2.0	106	100	50	25.0	45.0	50.0	120.0	4	50
TCMS30-2.0	135	117	70	35.0	65.0	58.5	120.0	4	50

Ordering Code	Valve fixing Screws	Grade		
TCMS06-2.0	M5x0.8x30 Long, 4 nos	10.9		
TCMS10-2.0	M10x1.5x55 Long, 4 nos	10.9		
TCMS20-2.0	M10x1.5x60 Long, 4 nos	10.9		
TCMS30-2.0	M10x1.5x80 Long, 6 nos	10.9		

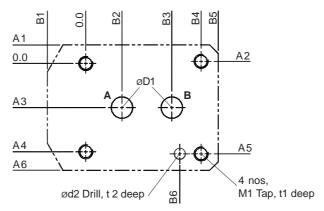




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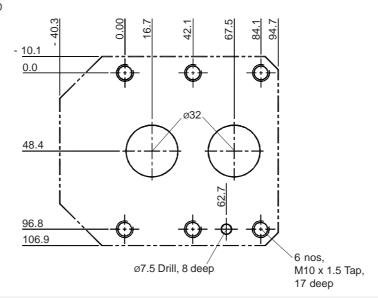


Interface Details for NG - 06, NG - 10 and NG - 20 as per ISO 5781-1987



Ordering Code	ØD1	A1	A2	А3	A4	<b>A</b> 5	A6	В1	B2	ВЗ	В4	В5	В6	M1	t1	Ød2	t2
TCMS06-2.0	7.5	-6.50	-0.75	15.5	31.0	31.75	37.5	-13.5	12.7	30.2	40.5	46.5	33.0	M5 x 0.8	9	4.0	5
TCMS10-2.	14.0	-10.65	0.00	33.3	66.7	66.7	77.35	-27.5	7.1	35.7	42.9	53.5	31.8	M10 x 1.5	17	7.5	8
TCMS20-2.0	22.0	-10.30	0.00	39.7	79.4	79.4	89.7	-34.5	11.1	49.2	60.3	71.5	44.5	M10 x 1.5	17	7.5	8

Interface Details for NG - 30



#### **Ordering Code**

 ${\sf Construction} \cdot {\sf Conical \ throttling \ spool \ with \ rotation \ of \ hand \ knob}$ 

for flow adjustment. Poppet valve for free reverse flow.

Mounting style  $\cdot$  . . . . . . . . . Sub-plate mounting

Mounting Interface  $\cdot$   $\cdot$   $\cdot$   $\cdot$   $\cdot$  As per ISO 5781-1987

Mounting position . . . . . . . . . Optional

Flow direction · · · · · · · · · · · · Adjustable throttled flow from A to B,

free flow from B to A as indicated on valve body.

Operating pressure  $\cdot$  . . . . . . . . . . . . . . . 315 bar

Hydraulic medium· · · · · · · · · Mineral Oil.

Fluid temperature range  $\cdot$  . . . . . -20 °C to +80 °C

Fluid Cleanliness requirement  $\cdot$  . . . . . As per ISO 19/16 or better.

Nom. flow handling capacity · · · · Refer graphs

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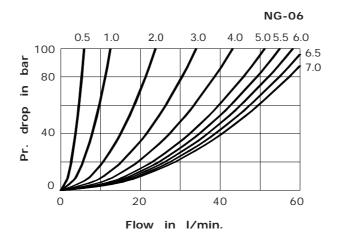
#### **Expected performance Curves**

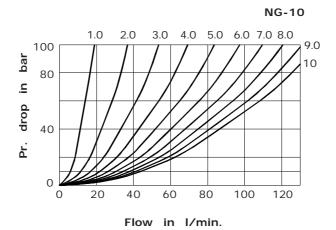
Oil used : ISO VG 68, Viscosity :  $68 \text{ cSt } @ 40 \text{ }^{\circ}\text{C}$ 

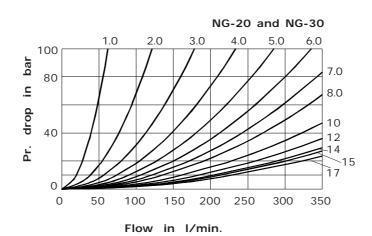
Direction of flow : A to B

Graphs below shows

Throttle position (No.of turns) from closed position



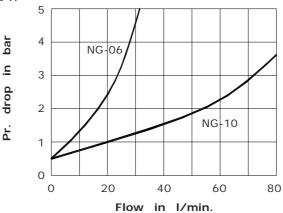


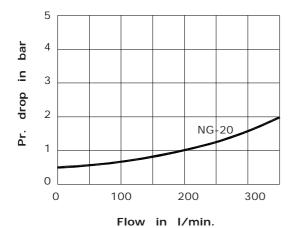


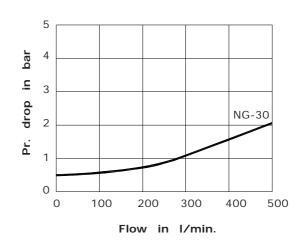


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### **Ordering Code**

